



DIRECT+ Conditioning System



ENVOY



AUTHORITY22

Select Machine

Pattern Information

Date 19-loka-17, Pattern Type, Pattern Difficulty, Pattern Designer JKH, Pattern Volume (ml) 21,77

Surface Information

Surface Type Synthetic, Surface Brand, Age

Pattern Parameters

Pattern Number, JBT2017, Mode Clean & Oil, Forward Speed Max Clean, Start Cleaner Spray 0, Start Squeegee 0, Start Oiling 6, Split Pattern

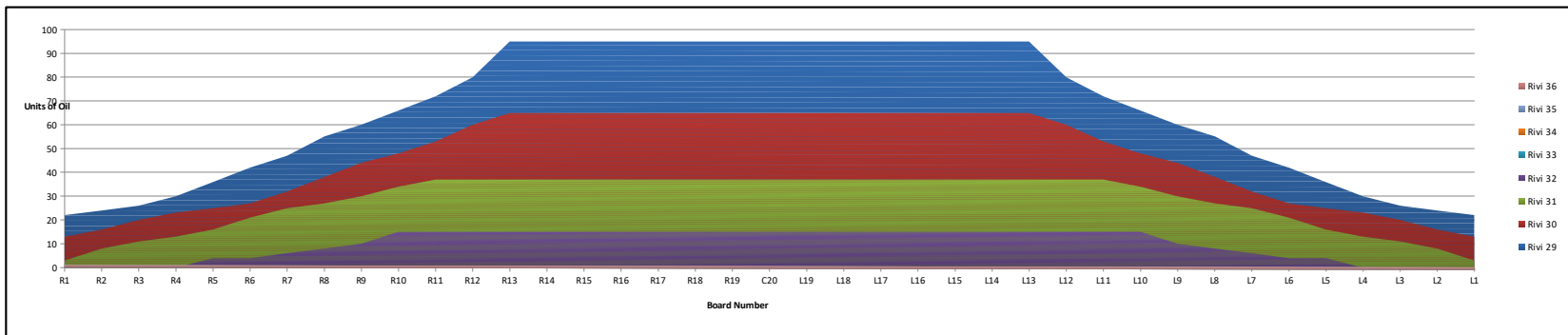
Supplies Information

Lane Cleaner Judge, Cleaner Mixture Ratio 6 : 1, Cleaner Transition Distance Authority22, Cleaner Spray End Distance 52 Envoy, Lane Conditioner DEFY v30

Notes

Table with 8 columns (Zone 1-8) and 3 rows (Zone End Distance, Zone Ratio, Zone Volume (ml))

Pin distribution table with columns for 7 Pin Side, Board Number, and 10 Pin Side, and rows for zones 1-8





JBT2017

Crosswise Ratios (by units)

Zone 1			Zone 5		
	Average	Ratio		Average	Ratio
3L-7L	Left = 36,2	2,6	3L-7L	Left = 0,0	#JAKO/0!
3R-7R	Right= 36,2	2,6	3R-7R	Right= 0,0	#JAKO/0!
18L-18R	Center= 95,0		18L-18R	Center= 0,0	
Zone 2			Zone 6		
	Average	Ratio		Average	Ratio
3L-7L	Left = 25,4	2,5	3L-7L	Left = #JAKO/0!	#JAKO/0!
3R-7R	Right= 25,4	2,5	3R-7R	Right= #JAKO/0!	#JAKO/0!
18L-18R	Center= 65,0		18L-18R	Center= #JAKO/0!	
Zone 3			Zone 7		
	Average	Ratio		Average	Ratio
3L-7L	Left = 17,2	2,1	3L-7L	Left = #JAKO/0!	#JAKO/0!
3R-7R	Right= 17,2	2,1	3R-7R	Right= #JAKO/0!	#JAKO/0!
18L-18R	Center= 37,0		18L-18R	Center= #JAKO/0!	
Zone 4			Zone 8		
	Average	Ratio		Average	Ratio
3L-7L	Left = 2,8	5,3	3L-7L	Left = #JAKO/0!	#JAKO/0!
3R-7R	Right= 2,8	5,3	3R-7R	Right= #JAKO/0!	#JAKO/0!
18L-18R	Center = 15,0		18L-18R	Center= #JAKO/0!	

Crosswise Ratios (by ml)

Zone 1			Zone 5		
	Average	Ratio		Average	Ratio
3L-7L	Left = 0,152	2,6	3L-7L	Left = 0,000	#JAKO/0!
3R-7R	Right= 0,152	2,6	3R-7R	Right= 0,000	#JAKO/0!
18L-18R	Center = 0,398		18L-18R	Center= 0,000	
Zone 2			Zone 6		
	Average	Ratio		Average	Ratio
3L-7L	Left = 0,106	2,5	3L-7L	Left = 0,000	#JAKO/0!
3R-7R	Right= 0,106	2,5	3R-7R	Right= 0,000	#JAKO/0!
18L-18R	Center= 0,272		18L-18R	Center= 0,000	
Zone 3			Zone 7		
	Average	Ratio		Average	Ratio
3L-7L	Left = 0,043	2,1	3L-7L	Left = 0,000	#JAKO/0!
3R-7R	Right= 0,043	2,1	3R-7R	Right= 0,000	#JAKO/0!
18L-18R	Center= 0,093		18L-18R	Center = 0,000	
Zone 4			Zone 8		
	Average	Ratio		Average	Ratio
3L-7L	Left = 0,007	5,3	3L-7L	Left = 0,000	#JAKO/0!
3R-7R	Right= 0,007	5,3	3R-7R	Right= 0,000	#JAKO/0!
18L-18R	Center = 0,038		18L-18R	Center= 0,000	

The crosswise ratios are calculated by the average units of oil for boards 18L - 18R and divided by the average units of oil for board 3 - 7 left and right.

